

Work Order ID 150136

Thursday, October 20, 2016 8:28:39 AM

150136

Page 1

Item ID: D2235-1 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Basket Rib
 Start Date: 8/22/2016 Start Qty: 8.00 ***8*** Cust Item ID:
 Required Date: 8/24/2016 Req'd Qty: 8.00 ***8*** Customer:
 Reference:

Approvals: Process Plan: **DAS 21 9-89** Date: **OCT 20 2016** Pooling: Date: Run Start ***NR1***
 QC: Date: SPC (Y/N): Date: Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D2235	Rev B1								
100	Large Fab	0.00							
100									
Large Fab	Memo	0.16							
Large Fab	1- Pick D3166-1 and cut as per dwg D2235 using DT83022- remove identification markings on tube 3- deburr								
110	QC6- Inspect dimensions to drawing	0.00							
110									
QC	Memo	0.00							
Quality Control									
120	Identify as per dwg & Stock Location: WWT 04	0.00							
120									
Packaging	Memo	0.01							
Packaging	LOCATION : WA004								

8 **9** **OCT 24 2016**

8x **DAS 43 9-89** **OCT 24 2016**

8x **DAS 43 9-89** **OCT 24 2016**

Work Order ID 150136

Thursday, October 20, 2016 8:28:39 AM

150136

Page 2

Item ID: D2235-1

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Basket Rib

Start Date: 8/22/2016 Start Qty: 8.00

g

Cust Item ID:

Required Date: 8/24/2016 Req'd Qty: 8.00

g

Customer:

Reference:

Approvals:

Process Plan: _____

Date: _____

Tooling: _____

Date: _____

Run Start ***NR1***

QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

QC21- Final Inspection - Work Order Release

0.00

130

QC

Memo

0.13

Quality Control

16/10/24

16-10-24

Picklist Print

Thursday, October 20, 2016 8:28:42 AM

Page 1

Work Order ID: 150136
Parent Item: D2235-1
Parent Item Name: Basket Rib

Start Date: 8/22/2016 Required Date: 8/24/2016
Start Qty: 8.00 Required Qty: 8.00

Comments: IPP Rev:A New Issue 08-12-01 DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

D3166-1		Manufactured	No			100	Each	35.0000	1	8			
Basket Hoop													
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				WA004		35							
				143983		2							
				144238		5							
				145815		12							
				148678		8							
				148679		8							

8C 8 16-10-20

2

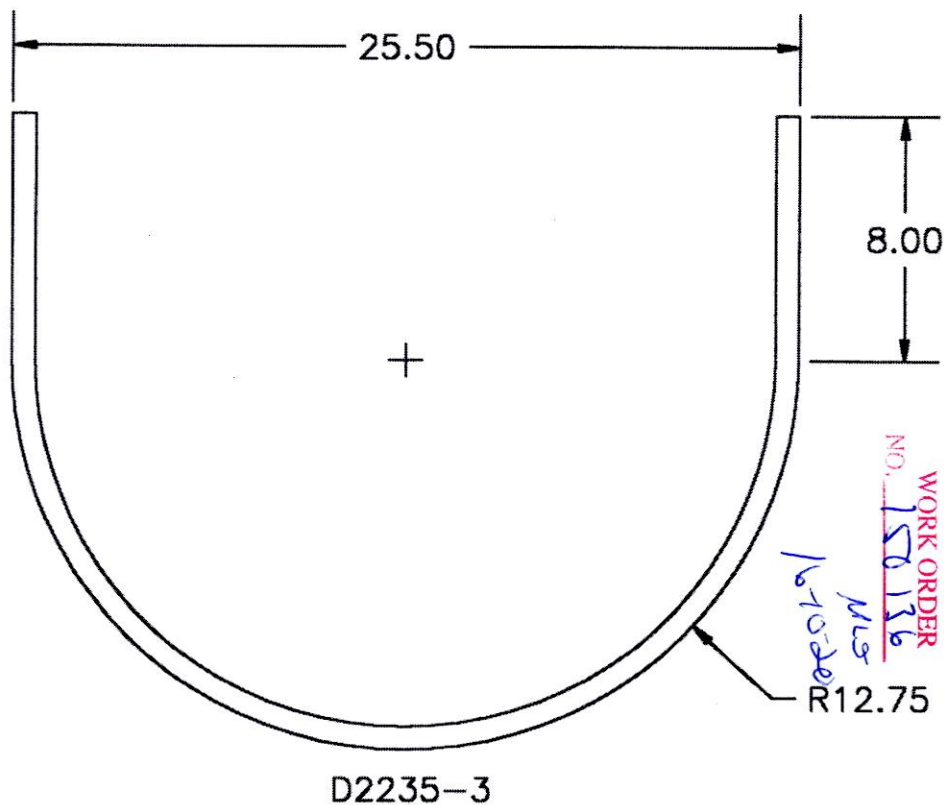
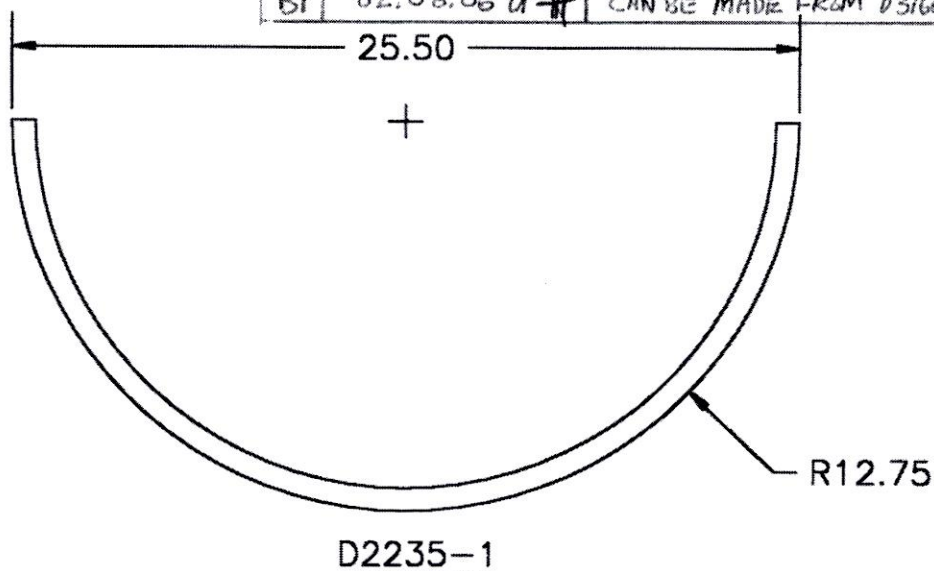
5

1



DESIGN B WILLIAMS	DRAWN BY B WILLIAMS	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2235	REV. B SHEET 1 OF 1
DATE 94:12:16		TITLE BASKET RIBS	
BI 02.08.06 <i>[initials]</i>		CAN BE MADE FROM D3166-1	

RELEASED
960507



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 150136
[Handwritten: 1610200]

CAN BE MADE FROM D3166-1 *[BI]*
MATERIAL: 304/316 SS, 3/4 X 3/4 X 0.063 WALL SQR.